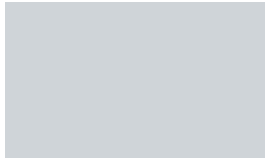




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Anodized Finishes



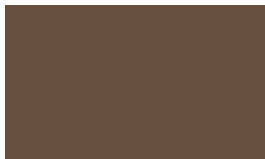
Clear Class 2 **C2**
Clear Class 1 **C1**



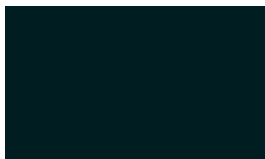
Champagne
CH



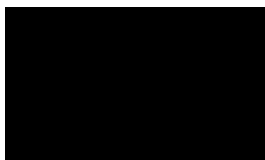
Medium Bronze
MB



Dark Bronze
DB

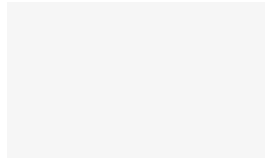


Extra Dark Bronze
EB

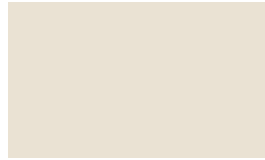


Black
BL

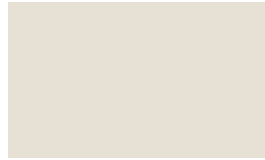
Standard Painted Colors – 70% PVDF



Bone White **1P**
LT609-70



Ivory **AP**
LT611-70



Sandstone **5P**
LT607-70



Burnt Sun **7P**
LT612-70



Sierra Tan **QP**
LT621-70



Beige **BP**
LT603-70



Light Seawolf Beige **CP**
LT614-70



Dove Gray **VP**
LT615-70



Slate Gray **WP**
LT604-70



Charcoal Gray **XP**
LT605-70



Patina Green **SP**
LT616-70



Dark Ivy **TP**
LT617-70



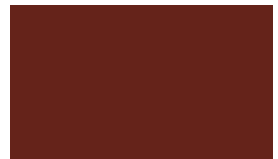
Hartford Green **2P**
LT606-70



Military Blue **DP**
LT610-70



Interstate Blue **UP**
LT623-70



Colonial Red **RP**
LT622-70



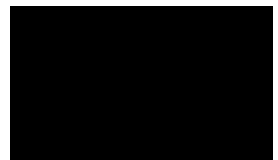
Boysenberry **9P**
LT608-70



Sage Brown **8P**
LT620-70



Quaker Bronze **6P**
LT602-70



Black **3P**
LT601-70

NOTE Colors shown are not exact and are intended for planning purposes.
For actual job, Wausau will supply Linetec color chips.



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Finish Color Guide Chart

Depend on Wausau for detailed information on the performance, integrity, and weatherability of anodized finishes, and for specifications on the color retention, erosion resistance, and gloss retention of painted finishes.

	AAMA Code	Code Performance	Content	Applicable Warranty	Wausau Colors Available
ANODIZED	611	Anodized aluminum provides and maintains a superior level of performance in terms of film integrity, exterior weatherability, and general appearance for many years.	Two-step electrolytic anodizing process	Standard Linetec 5yr. warranty applies on Class I anodize ✓ Standard Wausau 2yr. warranty applies on Class II anodize	Standard Finishes: Clear - Class II C2 Dark Bronze - Class I DB Special Finishes: Clear - Class I C1 Champagne - Class I CH Medium Bronze - Class I MB Extra Dark Bronze - Class I EB Black - Class I BL
PAINTED	2605	Co 10 yrs – Fade = 5 Delta E Ch 10 yrs – Chalk = 8 Gl 10 yrs – 50% retention Er 10 yrs – 10% loss SS 4,000 hrs Hu 4,000 hrs	70% PVDF	10-Yr Linetec Warranty ✓	Standard Finishes: Bone White 1P Charcoal Gray XP Ivory AP Patina Green SP Sandstone 5P Dark Ivy TP Burnt Sun 7P Hartford Green 2P Sierra Tan QP Military Blue DP Beige BP Interstate Blue UP Light Sea Wolf Beige CP Colonial Red RP Boysenberry 9P Sage Brown 8P Dove Gray VP Quaker Bronze 6P Slate Gray WP Black 3P Custom Finishes: Nearly unlimited in-house blendable shades
	2604	Co 5 yrs – Fade = 5 Delta E Ch 5 yrs – Chalk = 8 Gl 5 yrs – 30% retention Er 5 yrs – 10% loss SS 3,000 hrs Hu 3,000 hrs	50% PVDF	5-Yr Linetec Warranty ✓	Custom Finishes: Nearly unlimited in-house blendable shades
	2603	Co 1 yr – “slight” fade Ch 1 yr – “slight” chalk Gl no specification Er no specification SS 1,500 hrs Hu 1,500 hrs	Baked Enamel	5-Yr Linetec Warranty (Adhesion only)	Custom Finishes: Nearly unlimited in-house blendable shades

KEY Co = Color Retention SS = Salt Spray
Ch = Chalk Resistance Hu = Humidity
Gl = Gloss Retention ■ = Wausau Standard Color Palette
Er = Erosion Resistance

NOTE Class I = Minimum 0.7 mil thickness
Class II = Minimum 0.4 mil thickness
✓ = Extended Warranty Available (Contact Wausau Inc.)

Beyond being compliant, Wausau's sister company Linetec captures and destroys the Volatile Organic Compounds (VOCs) present in solvent-borne paints during the finishing process. 100% of the solvents are captured from the painting operations, and destroyed with a \$2 million “oxidizer”, which burns the VOC's at 1500 degree heat, converting them to harmless water vapor. In doing so, our liquid-paints are just as VOC-free to the environment as powder or waterborne paints.

At Linetec's anodize operations, the process does not use heavy metals or toxins and is environmentally friendly. Anodized aluminum is 100% recyclable and uses simple water-based chemistry that can be treated easily and releases no harmful by-products. Linetec's voluntary commitment to a clean and healthy environment goes well beyond industry standards or regulatory requirements.